

GOAL

SINGLE CYLINDER

GK715S - GK716S - GK615S - GK616S - GK516S



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All images in this brochure are indicative and not binding.

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1 feed machines are the best sellers of the Goal Line as, thanks to their versatility, they can produce several different items, from the very simple to the most complex, without compromising on quality and efficiency. Available in two versions, with five or six colors on a course and in different diameters and numbers of needles. Latest generation electronics provides control and execution of all machine commands. Drawings and articles are created and managed by Digraph 3 Plus software package, which contains a full collection of styles the operator can combine in different ways to obtain the desired results.

- 5 or 6 colors pattern on course according to model, plain knit or terry
- Reciprocated heel and toe in different sizes and 3D effects
- 20 or 28 yarnfingers, according to the model
- Rising dial and finger plate with stepping motor
- Electronic actuators for needle selection, 8 or 9 according to the model
- Brushless coaxial main motor

MACHINE DIMENSIONS



Lenght max cm 94.5
Depth max cm 103.3
Height max cm 180

MACHINE WEIGHT



ca. 230 Kg

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TECHNICAL DATA

MODEL	CYLINDER DIAMETER	GAUGE	NEEDLE THICKNESS
GK715S	3 1/2	6 1/2 to 14	0.85 - 0.70 - 0.60 mm
GK716S	3 1/2	6 1/2 to 14	0.85 - 0.70 - 0.60 mm
GK615S	3 3/4	7 to 17	0.85 - 0.70 - 0.60 mm
GK616S	3 3/4	7 to 17	0.85 - 0.70 - 0.60 mm
GK516S	4"	6 1/2 to 16	0.85 - 0.70 - 0.60 mm

Above data are indicative and not binding.

STANDARD DEVICES

- Stepper motor electric dial with adjustable height (GK516S GK616S GK716S only)
- Stitch cam feeds: 1 with 3 different heights.
- Motorized sinkers cap for sinker pressure and angular position
- 10 or 18 color yarnfingers, depending on the model
- High resolution touch screen display
- Yarn sliding sensors guard cleaning device
- Heel yarn recover device with four positions
- 9 yarnfingers on stitch feed
- Yarn creel
- USB port
- Circular yarn cutter with mechanical stop
- 1 yarnfinger on laid-in elastic feed
- Stepper motor controlled adjustable suction valve

MAIN OPTIONAL DEVICES

- LGL Eco Power or Eco Compact yarn storage feeder
- Dinema YoYo positive yarn feeders
- Elastic yarn positive feeders, for compression socks
- Dinema Plus elastane positive feeders
- Motorized stitch cams
- Antitwist device
- Footlet device
- G-Flot device
- G-Flot 2 device
- Elastane extra tweezers device
- Yarn recover device, 6 positions
- Yarn trimming circular cutter with adjustable speed
- 3 yarnfingers color group (on GK615S GK715S only)
- Preparation for storage feeder "Unifeeder 2" by BTSR
- Ethernet board for connection to Dinema Nautilus data collector system
- Second elastic yarnfinger
- Yarn sliding control sensors, Dinema ISPY
- Pneumatic yarn tensioner for covered elastane
- Suction fan

POSSIBLE KNITTING

The standard machine can perform the following knittings

- 5 or 6 colors pattern, according to model, plus ground color, mesh, tuck and float stitch, plain knit or terry
- With laid-in elastic: 5 or 6 colors pattern, according to model, plus ground color, tuck and float stitch, plain knit or terry
- With laid-in elastic: 4 or 5 colors pattern, according to model, plus ground color, mesh, tuck and float stitch, plain knit or terry

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NUMBER OF COLORS

Number of colors	GK715S - GK615S 5 on course plus ground GK716S - GK616S - GK516S 6 on course plus ground
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PERFORMANCES

	3" 1/2 3" 3/4 4" CYLINDERS
KNITTING FEATURES	Patterns or selections 300 rpm
	Plain knit without pattern, high speed sinker cap 350 rpm.
MAXIMUM SPEED	350 rpm

Above data are indicative and not binding.

DISCLAIMER: maximum speed may vary depending on yarn, knitting, lubrication etc

GAUGE

	GAUGE																							
Model	ø	6½	7	7½	8	8½	9	9½	10	10½	11	11½	12	12½	13	13½	14	14½	15	15½	16	16½	17	
GK615S	3″3/4		84	88	96		108	112	116	120 128	132		144		156	160	168		176	180	188	192	200	
		Needle thickness 0.85 mm																						
		Needle thickness 0.70 mm																		Needle thickness 0.60 mm				
GK715S	3″1/2	72		84	88	96	100		108 112	116	120	128	132		144		156							
		Needle thickness 0.85 mm																						
		Needle thickness 0.70 mm																						

	GAUGE																							
Model	ø	6½	7	7½	8	8½	9	9½	10	10½	11	11½	12	12½	13	13½	14	14½	15	15½	16	16½	17	
GK516 S	4"	84	88	96		108 112		116 120		128 132	136	144		156 160		168	176	180	188	192	200			
		Needle thickness 1 mm																						
		Needle thickness 0.85 mm																						
		Needle thickness 0.70 mm											Needle thickness 0.70 mm						Needle thickness 0.60 mm					
GK616 S	3¾		84	88	96		108	112	116	120 128	132		144		156	160	168		176	180	188	192	200	
		Needle thickness 0.85 mm																						
		Needle thickness 0.70 mm																		Needle thickness 0.60 mm				
GK716 S	3½	72		84	88	96	100		108 112	116	120	128	132		144		156							
		Needle thickness 0.85 mm																						
		Needle thickness 0.70 mm																						

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DISCLAIMER:

All features in the brochure are for information only and subject to change without any prior notice.
For a complete list of available options, please contact Lonati sales network.
The Company accepts no liability for improper use of machinery.

Lonati is recommending needles from
GROZ-BECKERT®

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ELECTRIC POWER CONSUMPTION

With program for medium length socks.

MACHINE MODEL	CONSUMPTION kWh
GK715S - GK716S - GK615S - GK616S - GK516S	0.40 - 0.45

COMPRESSED AIR CONSUMPTION

Gauge pressure 6,5 bar humidity 0% and dryer outlet temperature 18°C-21°C.

MACHINE MODEL	CYCLE TIME	CONSUMPTION FOR SOCK	CONSUMPTION PER MINUTE
GK715S - GK716S - GK615S - GK616S - GK516S	2'45"	NI 11 - ft ³ 0.388	NI 4 - Cfm 0.141

SUCTION CONSUMPTION

Cylinder suction value = 850 mm/H2O - Holding yarns nozzle suction value = 850mm/H2O - Average consumption = 2.5 m³/min.

NOISE LEVEL (Maximum noise output for GK series models)

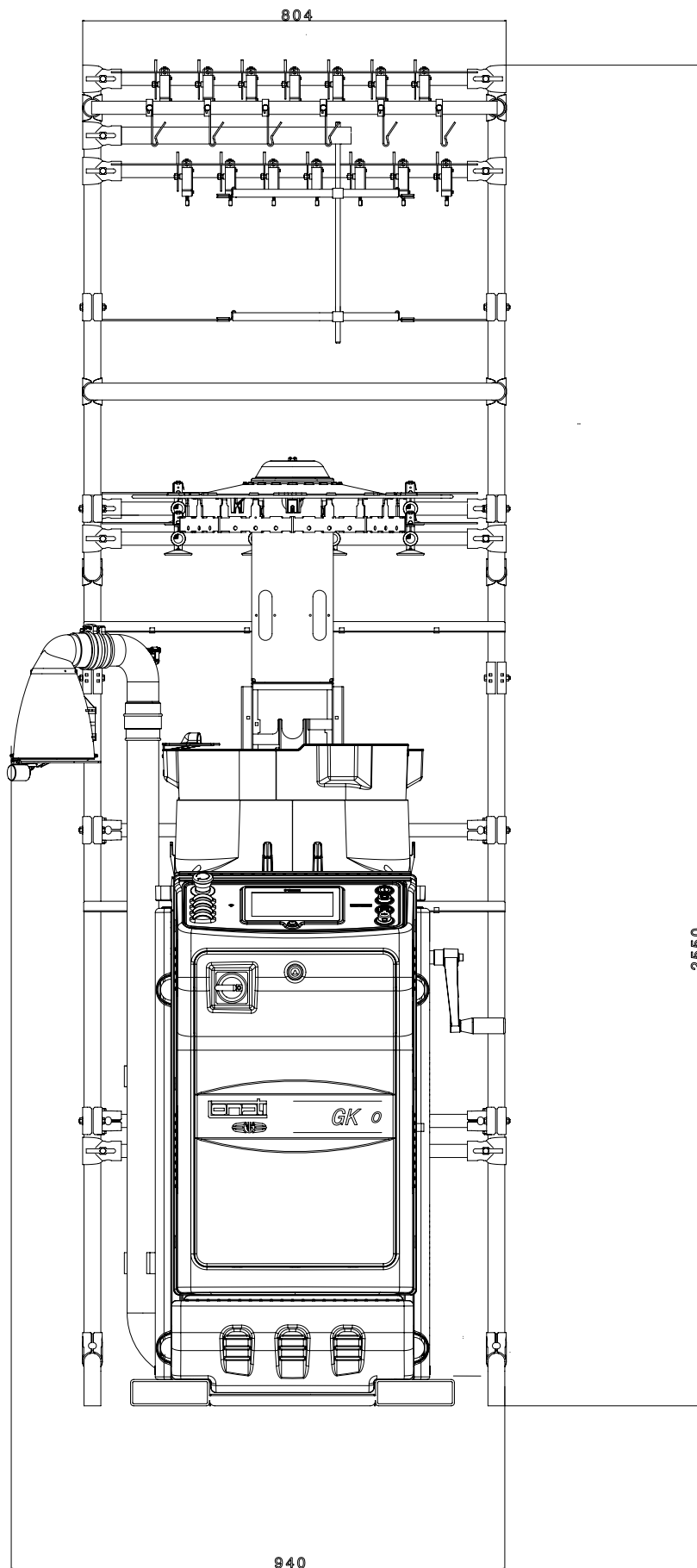
Noise pressure level on reference surface = LPA 79,5 dB - Noise power level = LWA 96,6 dB - Peak= 109,3 dB

LUBRICANTS

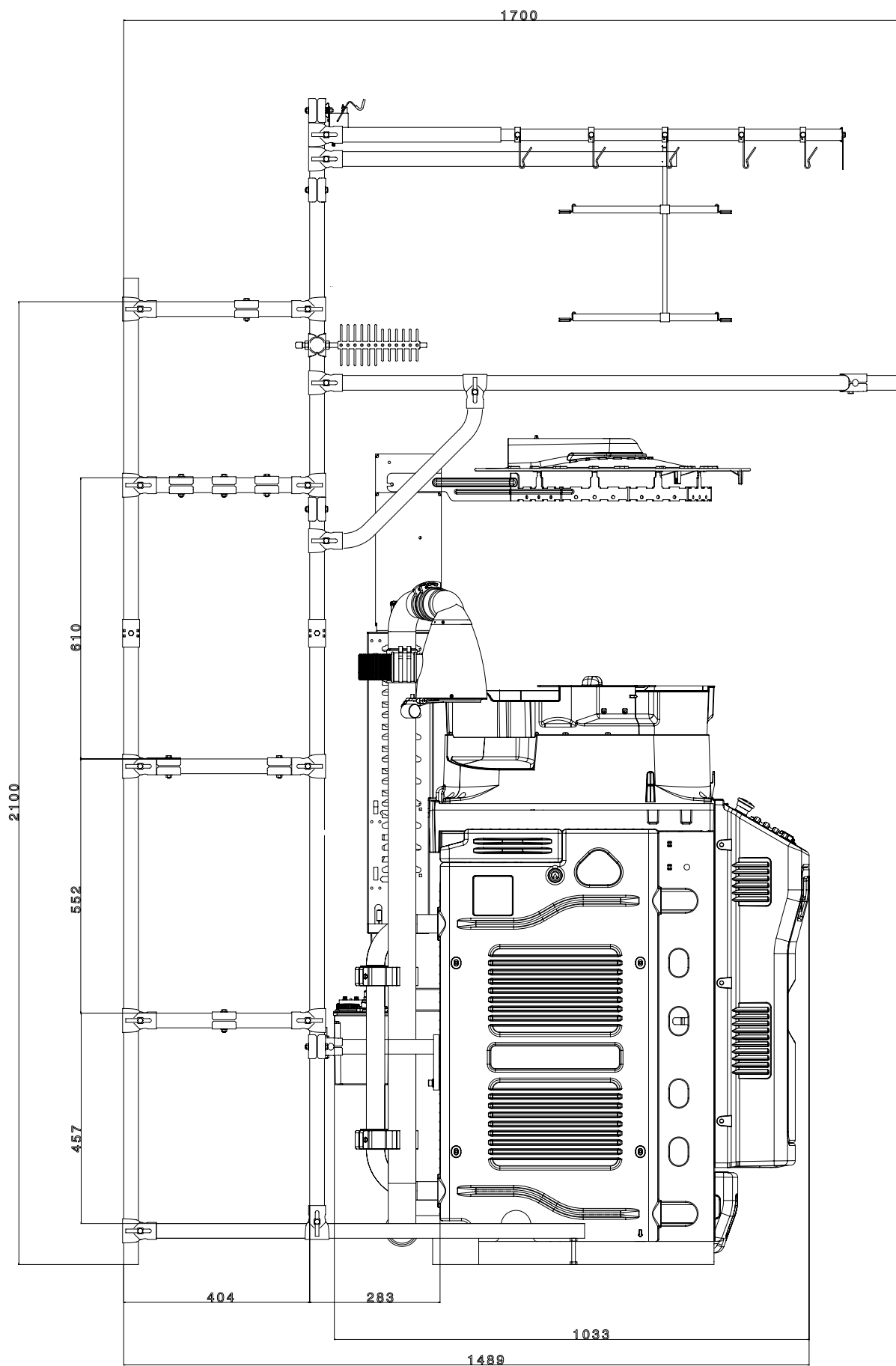
Average consumption for 100 dozens= 270 gr. Lonati recommends: Kluber Madol 183 Supreme - Fuchs Trax 16C

GREASE

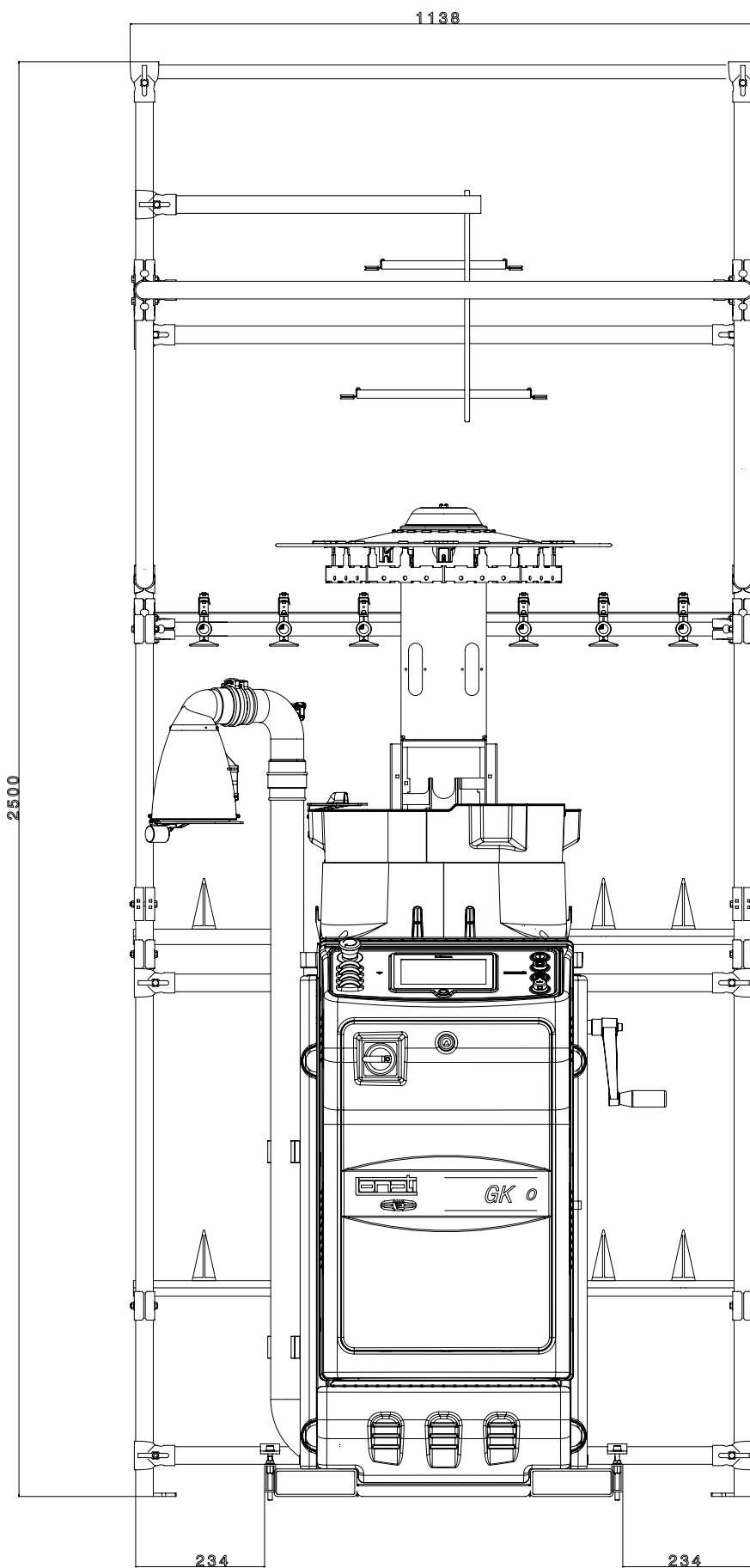
Foe seals, bearings etc: Lonati recommends:TechnolubeSeals Damping grease Nyogel 774F-1



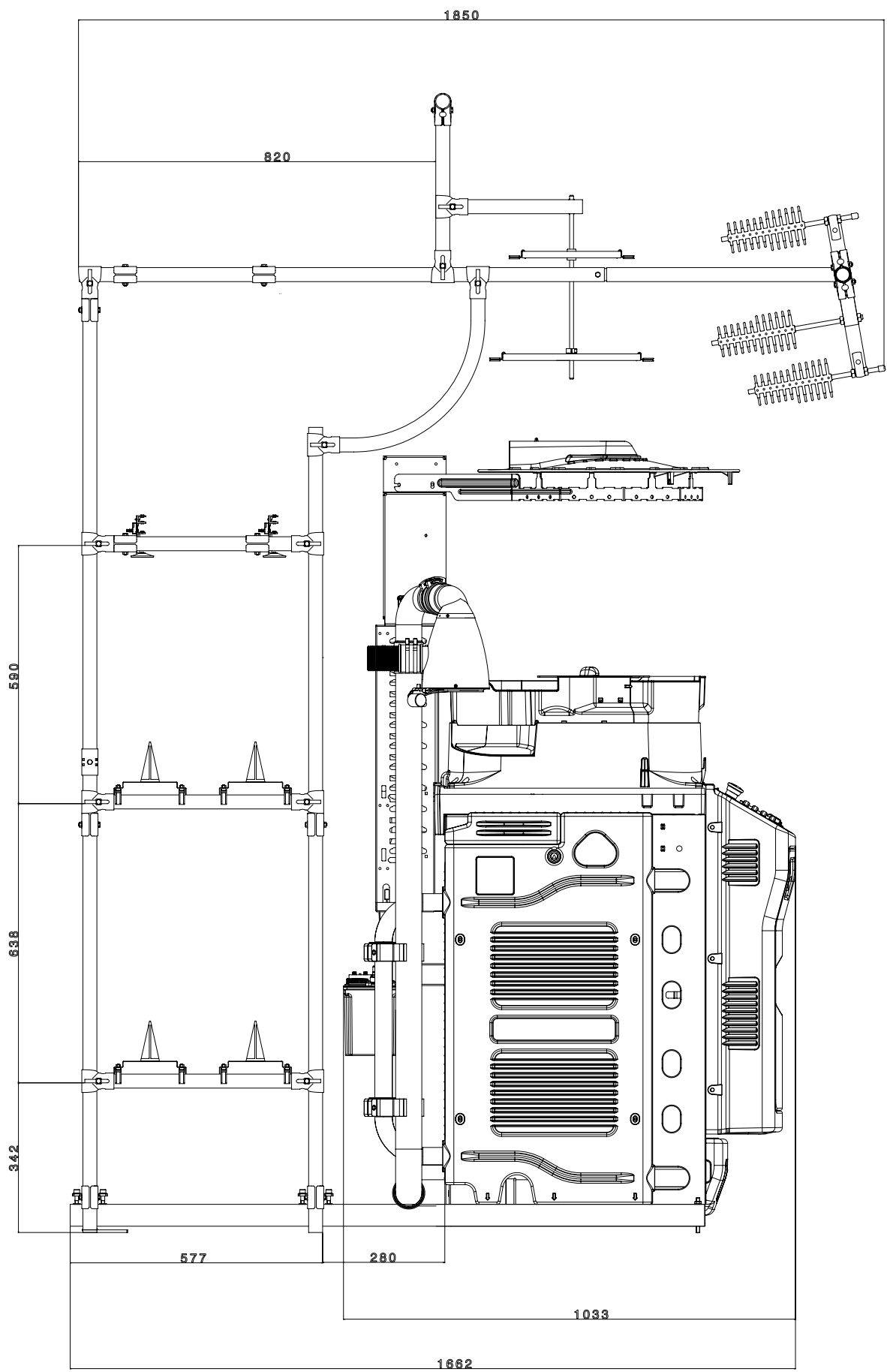
DESCRIPTION	CODE	NR. OF REELS	WEIGHT KG.	NOTES
Yarn creel	G1930040	28	20	Standard version
Yarn creel	G1930041	28	20	Version with BTSR sensors



DESCRIPTION	CODE	NR. OF REELS	WEIGHT KG.	NOTES
Yarn creel	G1930040	28	20	Standard version
Yarn creel	G1930041	28	20	Version with BTSR sensors



DESCRIPTION	CODE	NR. OF REELS	WEIGHT KG.	NOTES
Yarn creel	G3930061	28	51	Standard version
Yarn creel	G3930062	28	51	Version with BTSR sensors



DESCRIPTION	CODE	NR. OF REELS	WEIGHT KG.	NOTES
Yarn creel	G3930061	28	51	Standard version
Yarn creel	G3930062	28	51	Version with BTSR sensors

NOTE

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