

### GOAL SINGLE CYLINDER GK544S

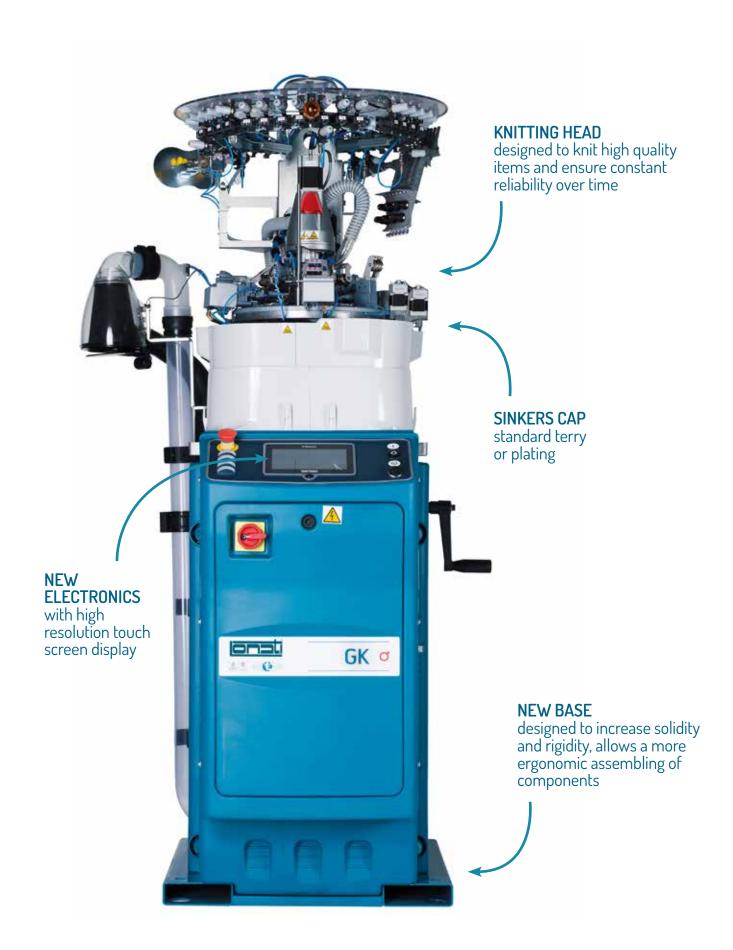




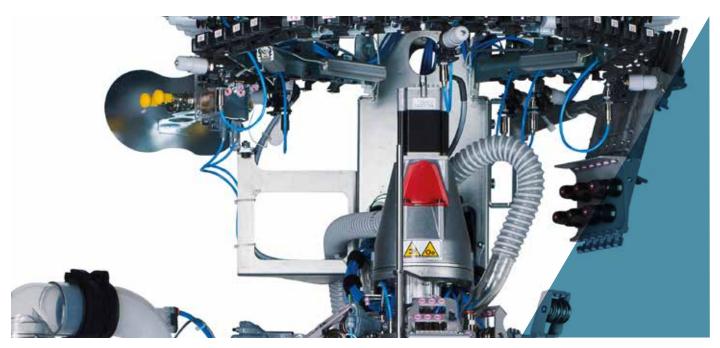


### SINGLE CYLINDER

GK544S







All images in this brochure are indicative and not binding.

# SINGLE CYLINDER GK544S

Goal Series four feeds machines are designed to offer maximum productivity. They are available in 4"diameter with different numbers of needles. Latest generation electronics provides control and execution of all machine commands. Drawings and articles are created and managed by Digraph 3 Plus software package, which contains a full collection of styles the operator can combine in different ways to obtain the desired results.

- 4 colors pattern on single feed course, plain knit or terry
- Reciprocated heel and toe in different sizes
- 27 yarn fingers
- Rising dial and finger plate with stepping motor
- 9 electronic actuators for needle selection
- Brushless coaxial main motor

#### MACHINE DIMENSIONS



Lenght max 94.5 cm Depth max 103.3 cm Height max 180 cm

#### **MACHINE WEIGHT**



ca. 230 Kg

### SINGLE CYLINDER GK544S

### **TECHNICAL DATA**

MODEL	CYLINDER DIAMETER	GAUGE	NEEDLE THICKNESS
GK544S	4"	from 8 1/2 to 13 1/2	1.00 - 0.85 - 0.70 mm

Above data are indicative and not binding.

#### STANDARD DEVICES

- Stepper motor electric dial with adjustable height
- Stitch cam feeds: 1,2,3,4 with 3 different heights.
- Motorized sinkers cap for sinker pressure and angular position
- High resolution touch screen display
- Yarn sliding sensors guard cleaning device
- Heel yarn recover device with four positions
- 9 yarn fingers on first feed, 6 on second, third, fourth feed
- Yarn creel
- USB port
- Circular yarn cutter with mechanical stop
- Stepper motor controlled adjustable suction valve

#### MAIN OPTIONAL DEVICES

- LGL Eco Power or Eco Compact yarn storage feeder
- Dinema YoYo positive yarn feeders
- Elastic yarn positive feeders, for compression socks
- Dinema Plus elastane positive feeders
- Motorized stitch cams
- Antitwist device
- Footlet device
- G-Flot device
- Recover yarn device, 6 positions

- Yarn trimming circular cutter with adjustable speed
- Dial with 5 pliers for bare or coated elastane
- Preparation for storage feeder "Unifeeder 2" by BTSR
- Ethernet board for connection to Dinema Nautilus data collector system
- Yarn sliding control sensors, Dinema ISPY
- 4 feeds for reinforced sole
- Pneumatic yarn tensioner for covered elastane
- Suction fan

### POSSIBLE KNITTING

The standard machine can perform the following knittings

- 4 colors pattern plus ground color, tuck and float stitch, 1 feed, plain knit or terry
- 3 colors pattern plus ground color, mesh, tuck and float stitch, 1 feed, plain knit or terry
- With laid-in elastic: 2 colors pattern plus ground color, tuck and float stitch, 1 feed, plain knit or terry
- With laid-in elastic: 2 colors pattern plus ground color, mesh, tuck and float stitch, 1 feed, plain knit or terry
- Tuck and float stitch, jacquard, 4 feeds, plain knit or terry
- Elastic on 2 feeds, plain knit and terry
- Mesh on 2 feeds, plain knit and terry

## SINGLE CYLINDER GK544S



### NUMBER OF COLORS

Number of colors

4 colors on course plus ground color, one feed

### **PERFORMANCES**

	4" CYLINDER			
VALITANO EFATURES	Patterns or selections or terry 300 rpm			
KNITTNG FEATURES	Plain knit without pattern, high speed sinker cap 350 rpm			
MAXIMUM SPEED	350 rpm			

Above data are indicative and not binding.

DISCLAIMER: maximum speed may vary depending on yarn, knitting, lubrication etc

### **GAUGE**

									GAUGE								
Model	Ø	61/2	7	71/2	8	81/2	9	91/2	10	10½	11	111/2	12	121/2	13	13½	14
		84	88	96		108 112		116 120		132		144		156 168		176	
GK544S	۵"				e thickness												
UN3443	4	Needle thickness 0.85 mm															
	Needle thickness 0.70 mm																

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### SINGLE CYLINDER GK544S

### NOISE LEVEL (Maximum noise output for GK series models)

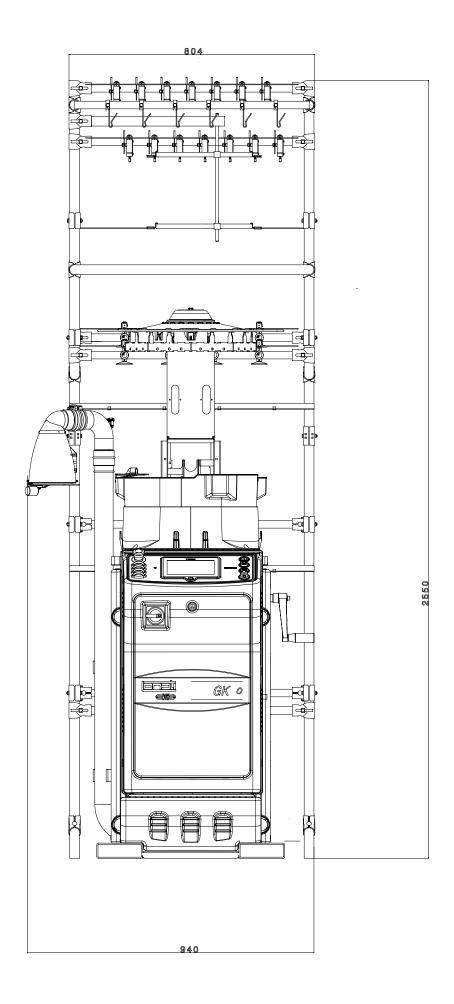
Noise pressure level on reference surface = LPA 79,5 dB - Noise power level = LWA 96,6 dB - Peak= 109,3 dB

### **LUBRICANTS**

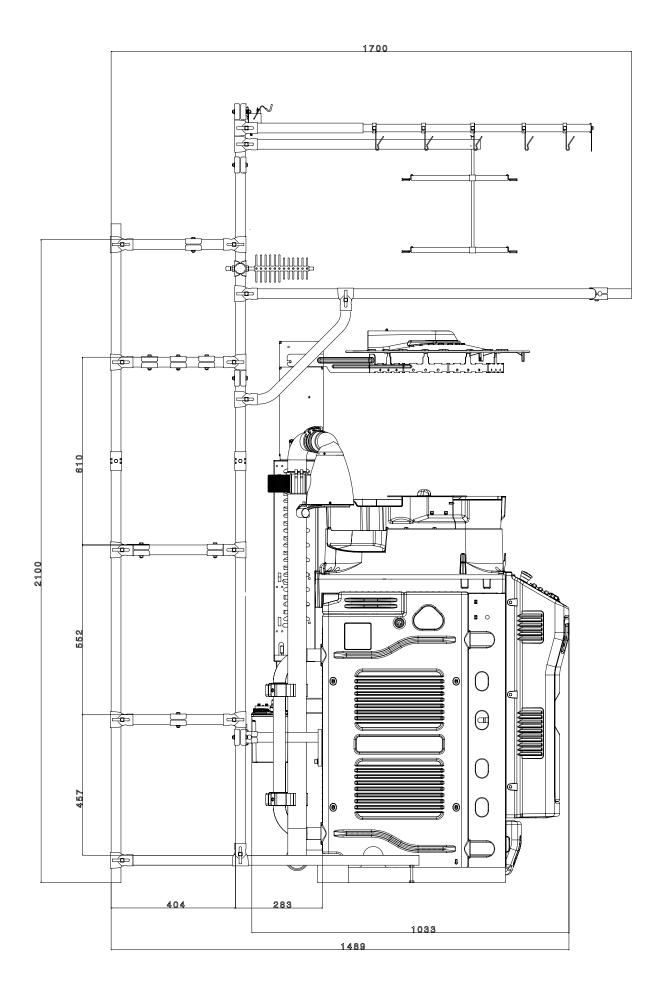
Average consumption for 100 dozens= 270 gr. Lonati recommends: Kluber Madol 183 Supreme - Fuchs Trax 16C

### **GREASE**

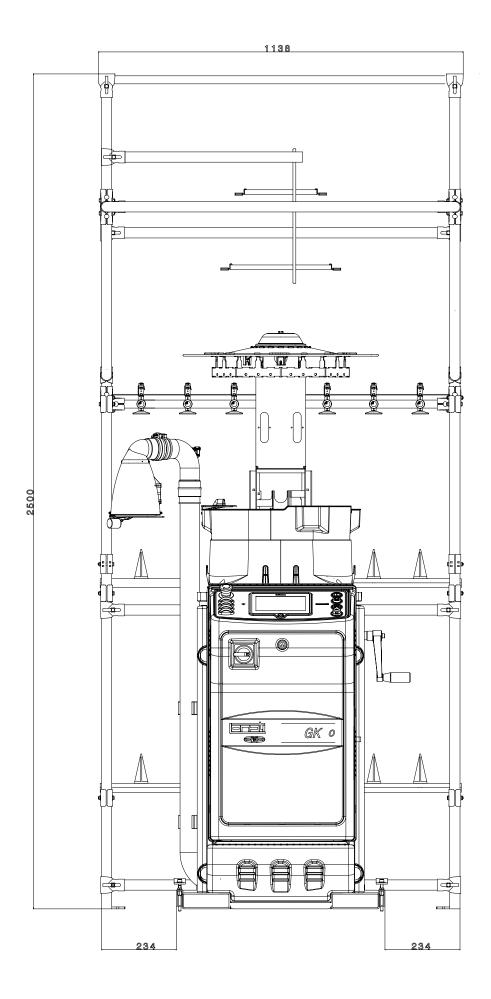
Foe seals, bearings etc: Lonati recommends:TechnolubeSeals Damping grease Nyogel 774F-1



DESCRIPTION	DESCRIPTION CODE		WEIGHT KG.	NOTES	
Yarn creel	G1930040	28	20	Standard version	
Yarn creel	G1930041	28	20	Version with BTSR sensors	

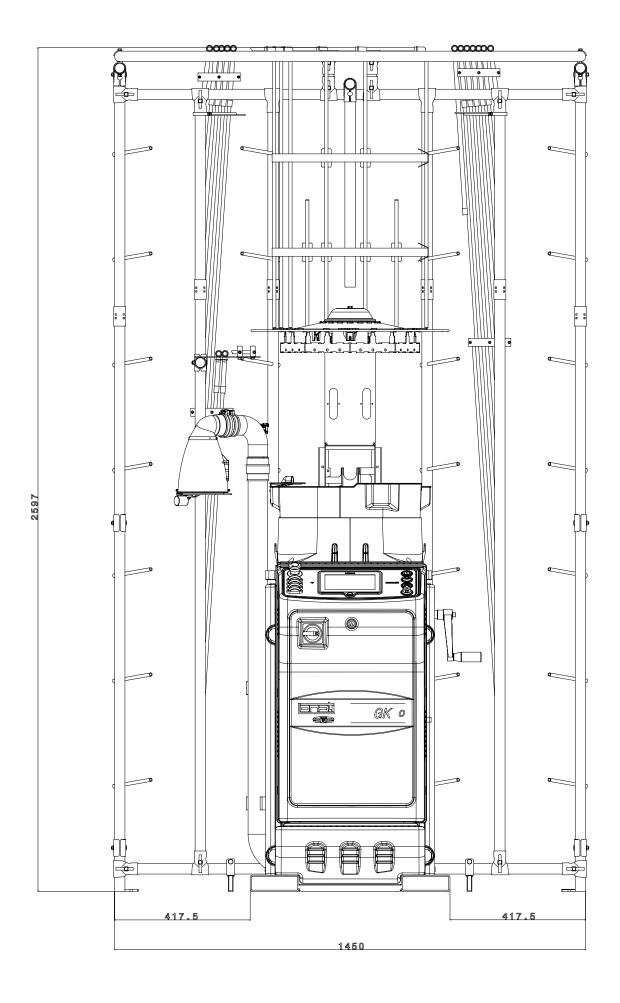


DESCRIPTION	CODE	NR. OF REELS	WEIGHT KG.	NOTES
Yarn creel	G1930040	28	20	Standard version
Yarn creel	G1930041	28	20	Version with BTSR sensors



DESCRIPTION	CODE	NR. OF REELS	WEIGHT KG.	NOTES
Yarn creel	G3930061	28	51	Standard version
Yarn creel	G3930062	28	51	Version with BTSR sensors

DESCRIPTION	CODE	NR. OF REELS	WEIGHT KG.	NOTES
Yarn creel	G3930061	28	51	Standard version
Yarn creel	G3930062	28	51	Version with BTSR sensors



DESCRIPTION	CODE	NR. OF REELS	WEIGHT KG.	NOTES
Yarn creel	G1930213	52	65	-

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Yarn creel	G1930213	52	65	-









### LONATI SPA

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